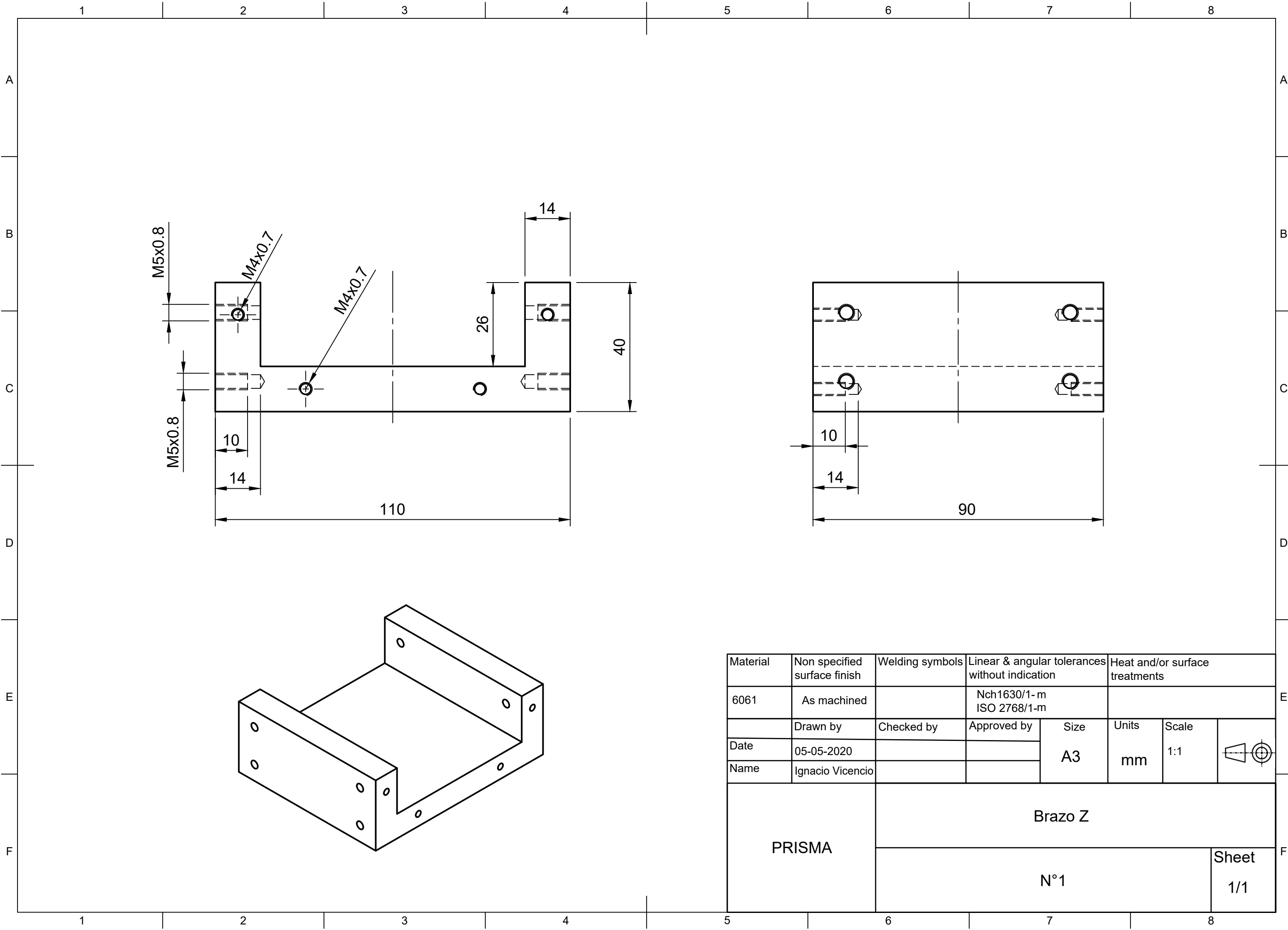
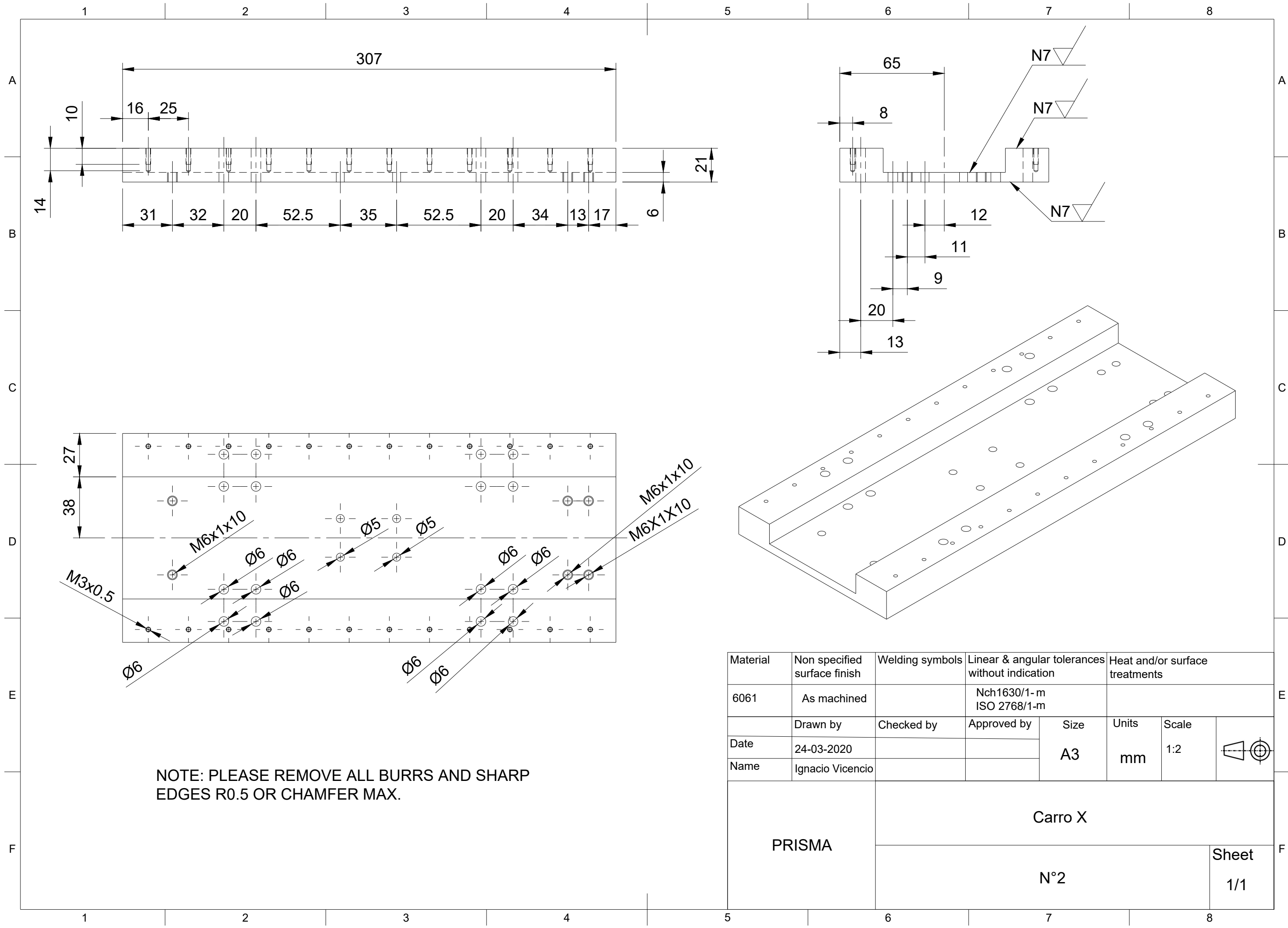
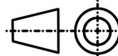
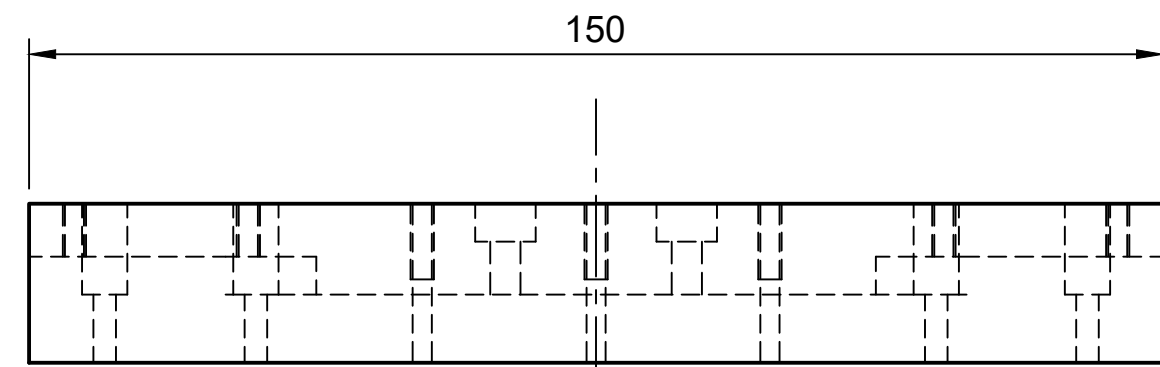
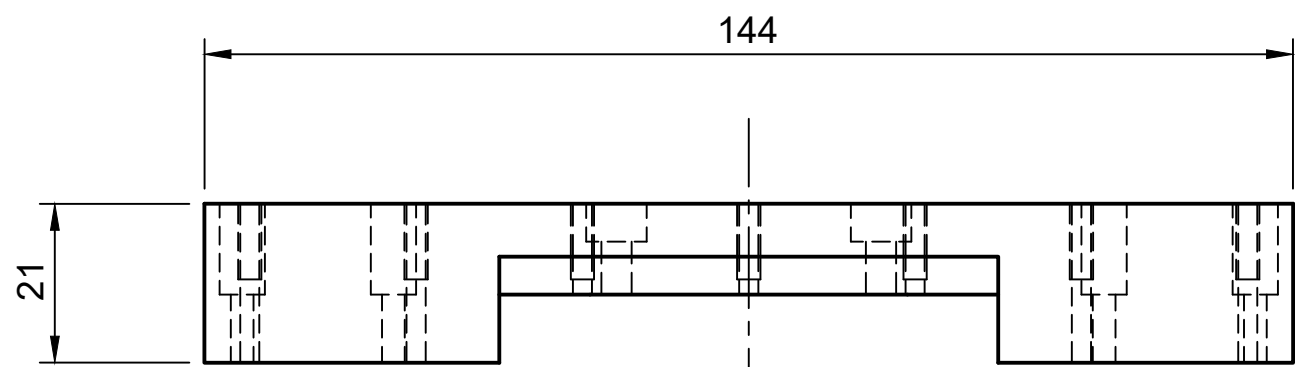


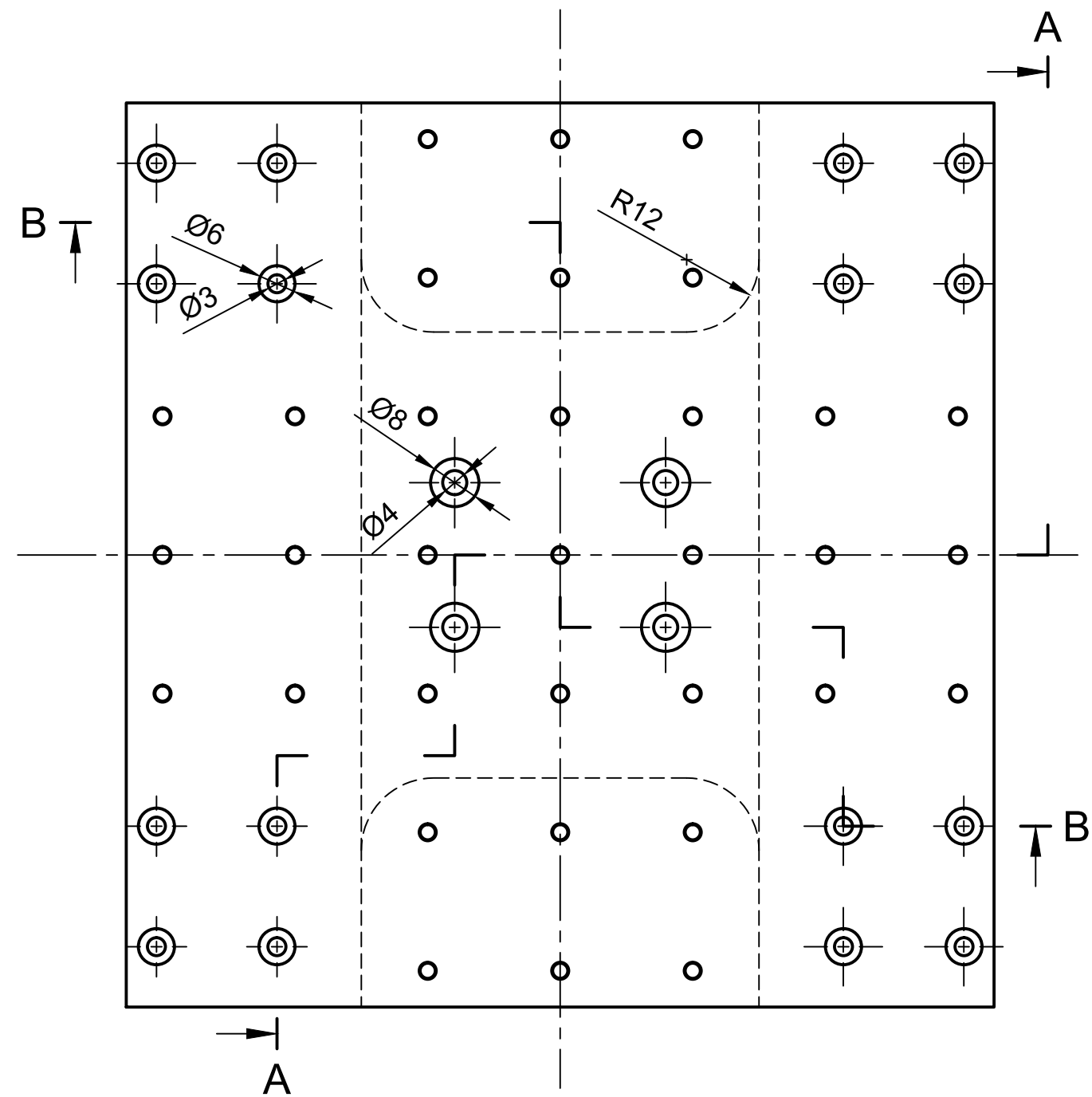
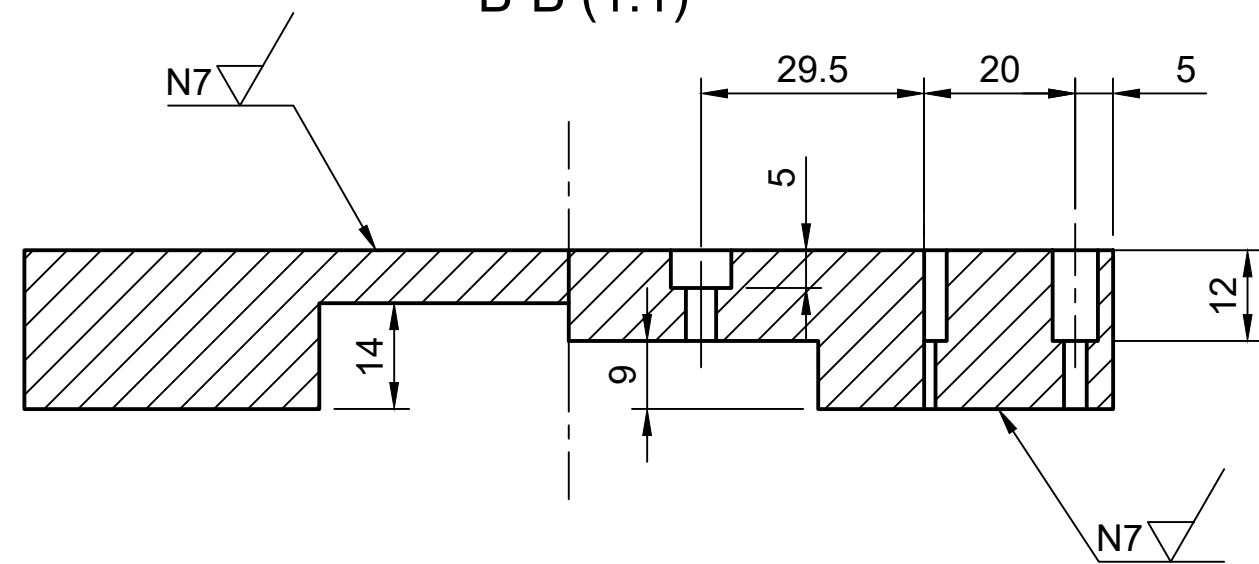




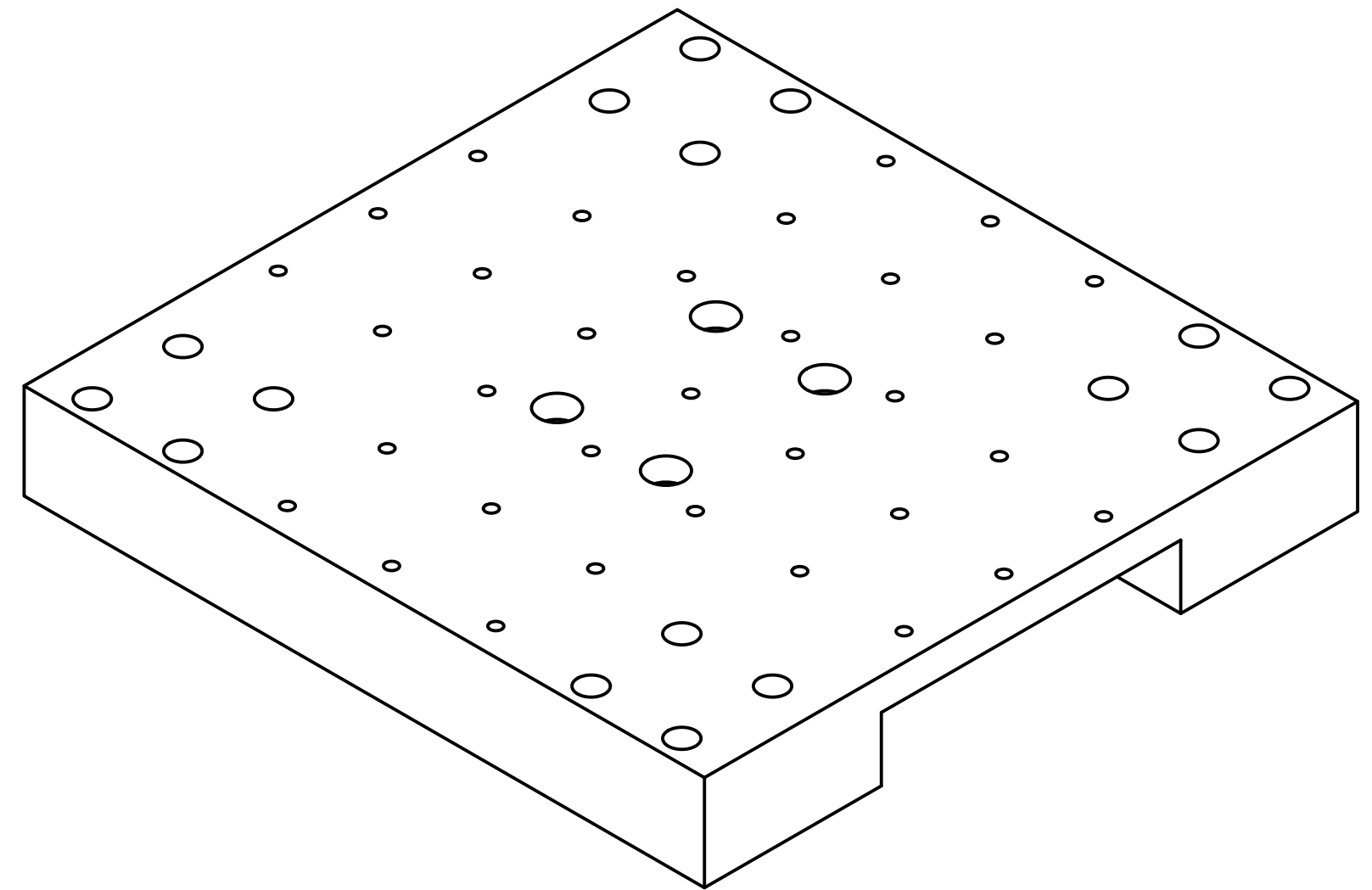
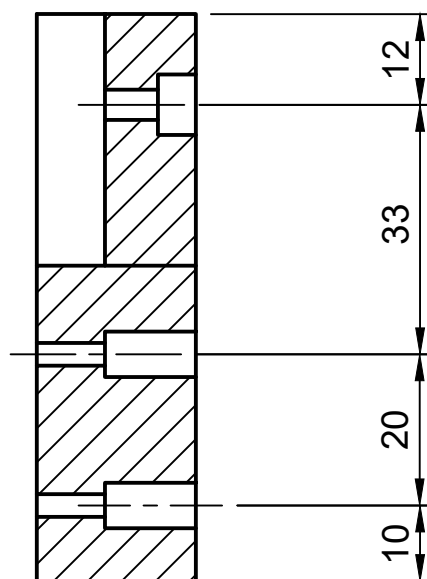
Material	Non specified surface finish	Welding symbols	Linear & angular tolerances without indication		Heat and/or surface treatments		
6061	As machined		Nch1630/1-m ISO 2768/1-m				
	Drawn by	Checked by	Approved by	Size A3	Units	Scale	
Date	24-03-2020				mm	1:2	
Name	Ignacio Vicencio						
PRISMA		Carro X					
		N°2					Sheet 1/1

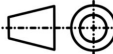


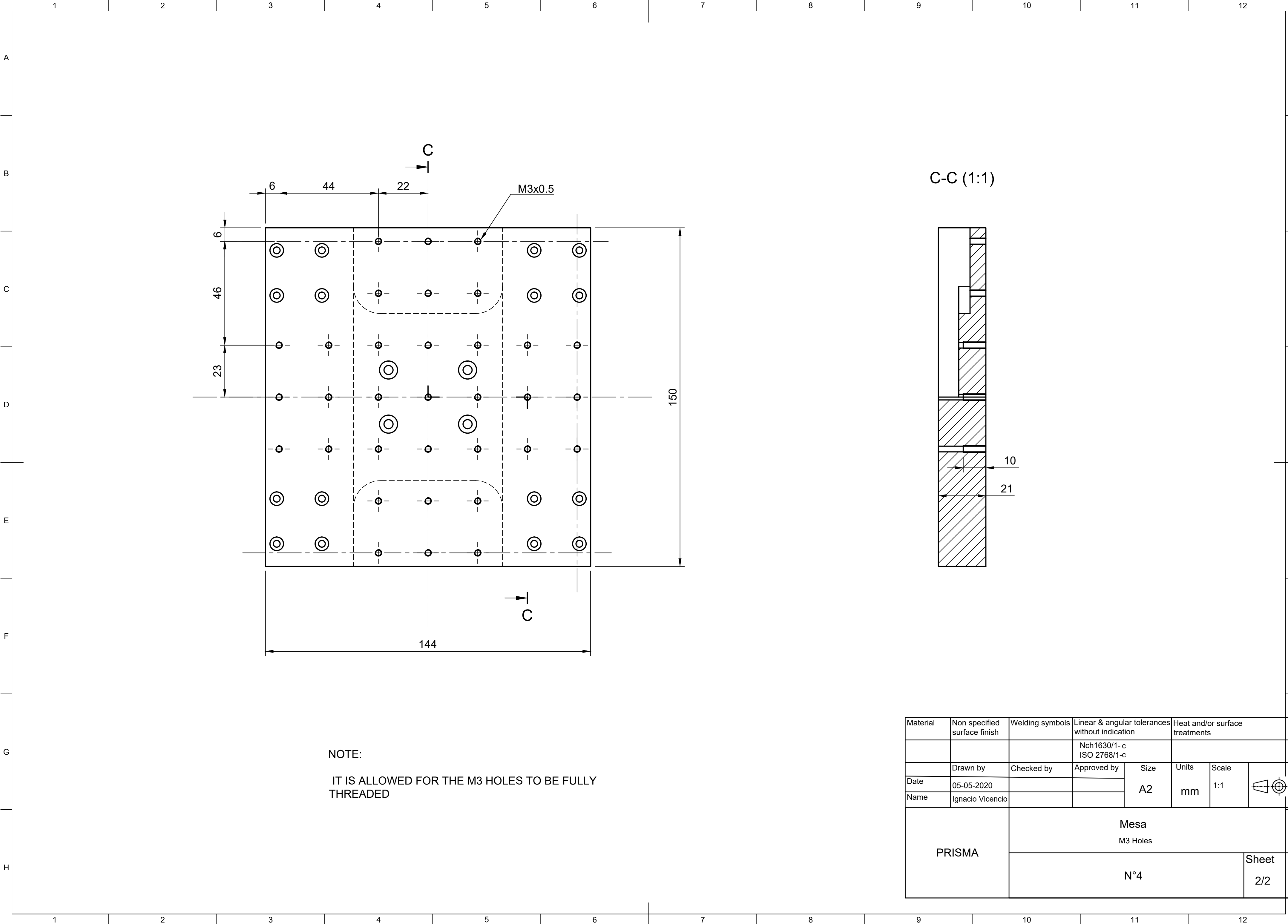
B-B (1:1)



A-A (1:1)

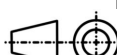


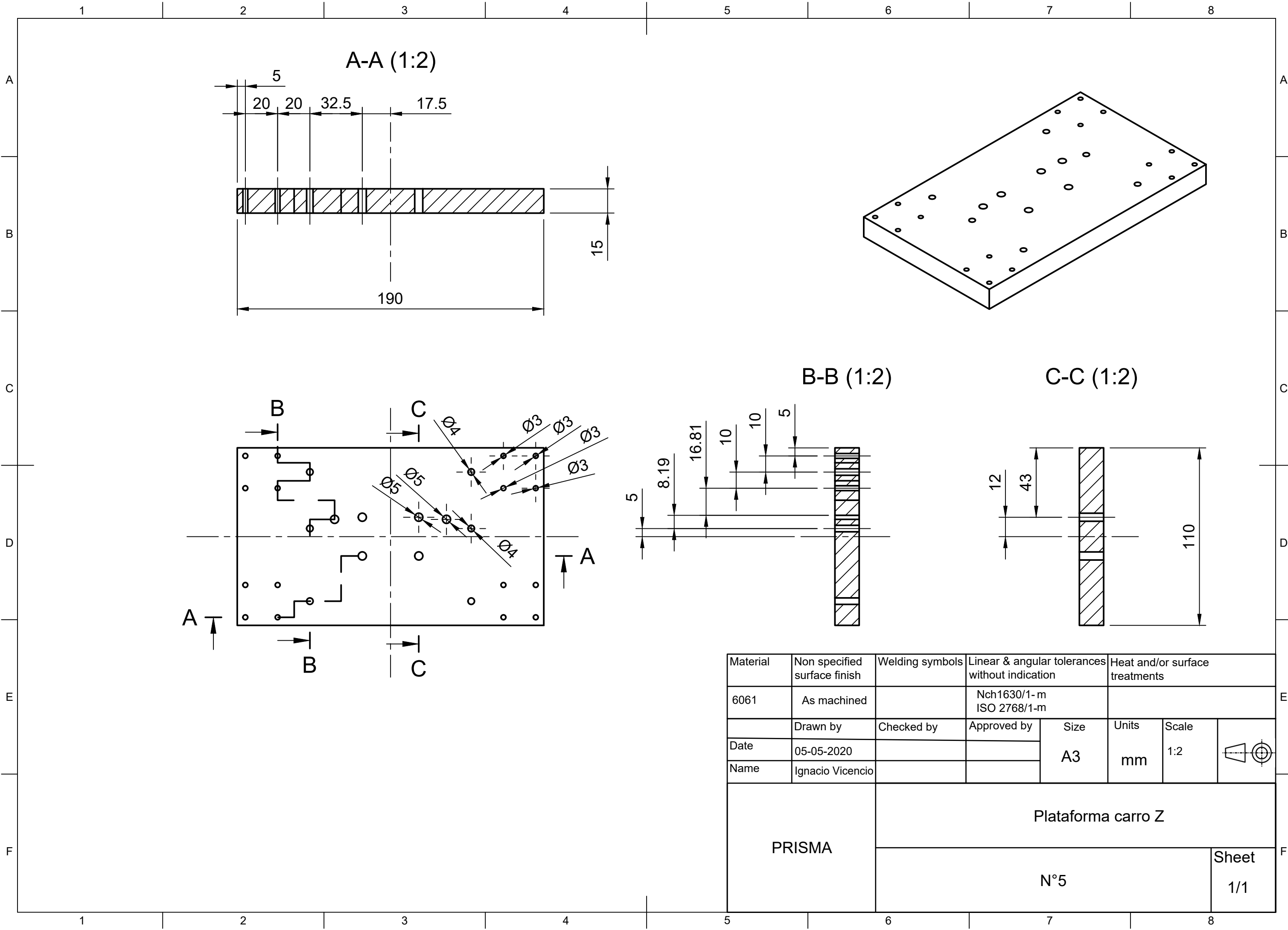
Material	Non specified surface finish	Welding symbols	Linear & angular tolerances without indication		Heat and/or surface treatments		
6061	As machined		Nch1630/1- m ISO 2768/1-m				
	Drawn by	Checked by	Approved by	Size A2	Units mm	Scale 1:1	
Date	05-05-2020						
Name	Ignacio Vicencio						
PRISMA		Mesa					
		N°3					Sheet 1/2

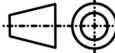


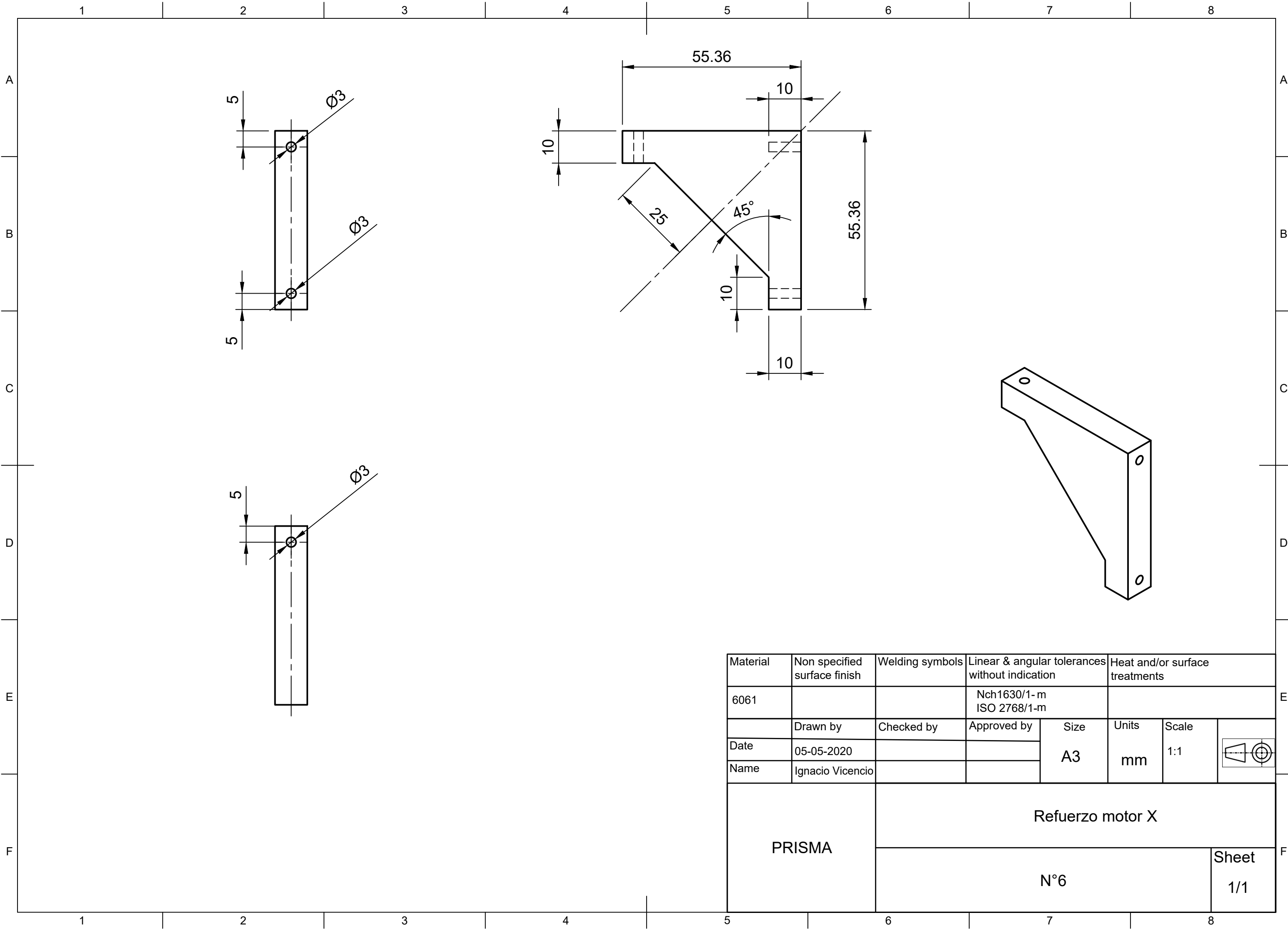
NOTE:

IT IS ALLOWED FOR THE M3 HOLES TO BE FULLY
THREADED

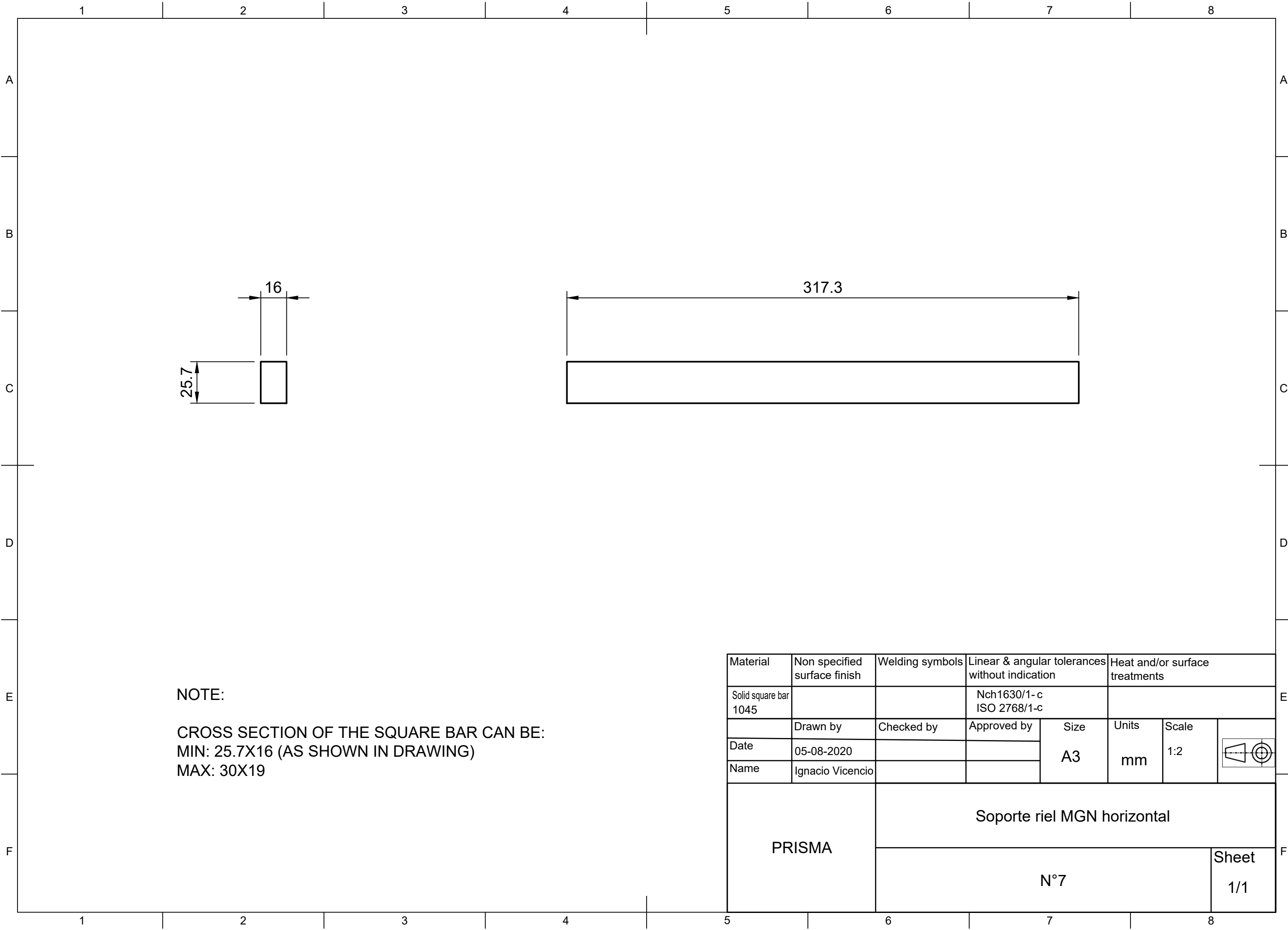
Material	Non specified surface finish	Welding symbols	Linear & angular tolerances without indication		Heat and/or surface treatments		
			Nch1630/1- c ISO 2768/1-c				
	Drawn by	Checked by	Approved by	Size A2	Units	Scale	
Date	05-05-2020				mm	1:1	
Name	Ignacio Vicencio						
PRISMA		Mesa M3 Holes					
		N°4					Sheet 2/2



Material	Non specified surface finish	Welding symbols	Linear & angular tolerances without indication		Heat and/or surface treatments		
6061	As machined		Nch1630/1-m ISO 2768/1-m				
	Drawn by	Checked by	Approved by	Size A3	Units	Scale	
Date	05-05-2020				mm	1:2	
Name	Ignacio Vicencio						
PRISMA		Plataforma carro Z					
		N°5					Sheet 1/1

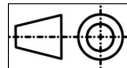


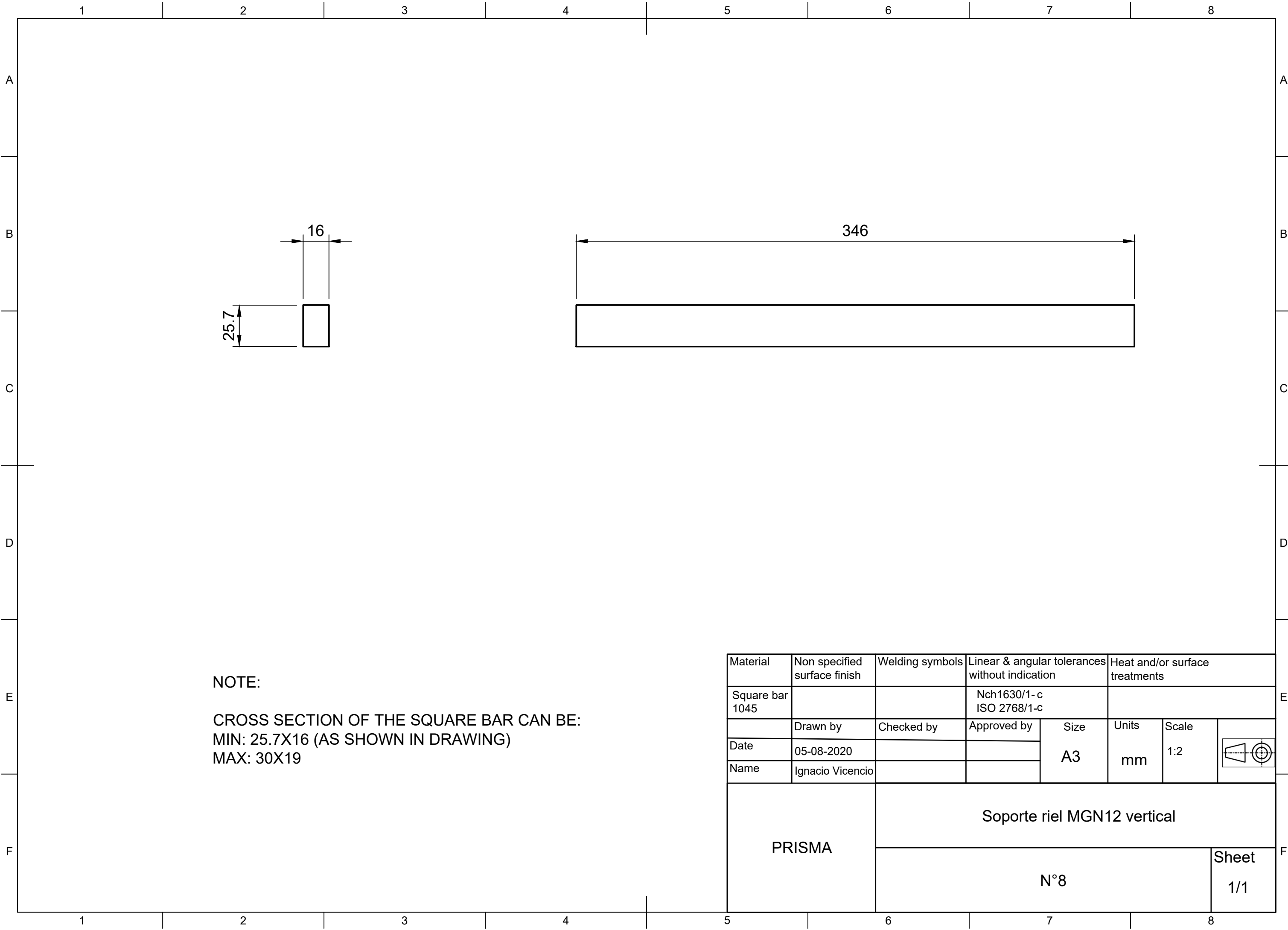
Material	Non specified surface finish	Welding symbols	Linear & angular tolerances without indication		Heat and/or surface treatments		
6061			Nch1630/1- m ISO 2768/1-m				
	Drawn by	Checked by	Approved by	Size A3	Units	Scale	
Date	05-05-2020				mm	1:1	
Name	Ignacio Vicencio						
PRISMA		Refuerzo motor X					
		N°6					Sheet 1/1



NOTE:

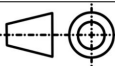
CROSS SECTION OF THE SQUARE BAR CAN BE:
MIN: 25.7X16 (AS SHOWN IN DRAWING)
MAX: 30X19

Material	Non specified surface finish	Welding symbols	Linear & angular tolerances without indication		Heat and/or surface treatments		
Solid square bar 1045			Nch1630/1- c ISO 2768/1-c				
	Drawn by	Checked by	Approved by	Size A3	Units mm	Scale 1:2	
Date	05-08-2020						
Name	Ignacio Vicencio						
PRISMA		Soporte riel MGN horizontal					
		N°7					Sheet 1/1



NOTE:

CROSS SECTION OF THE SQUARE BAR CAN BE:
MIN: 25.7X16 (AS SHOWN IN DRAWING)
MAX: 30X19

Material	Non specified surface finish	Welding symbols	Linear & angular tolerances without indication		Heat and/or surface treatments		
Square bar 1045			Nch1630/1- c ISO 2768/1-c				
	Drawn by	Checked by	Approved by	Size A3	Units	Scale	
Date	05-08-2020				mm	1:2	
Name	Ignacio Vicencio						
PRISMA		Soporte riel MGN12 vertical					
		N°8					Sheet 1/1

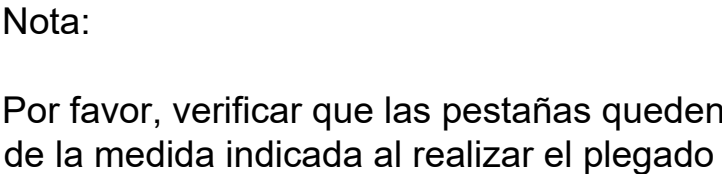
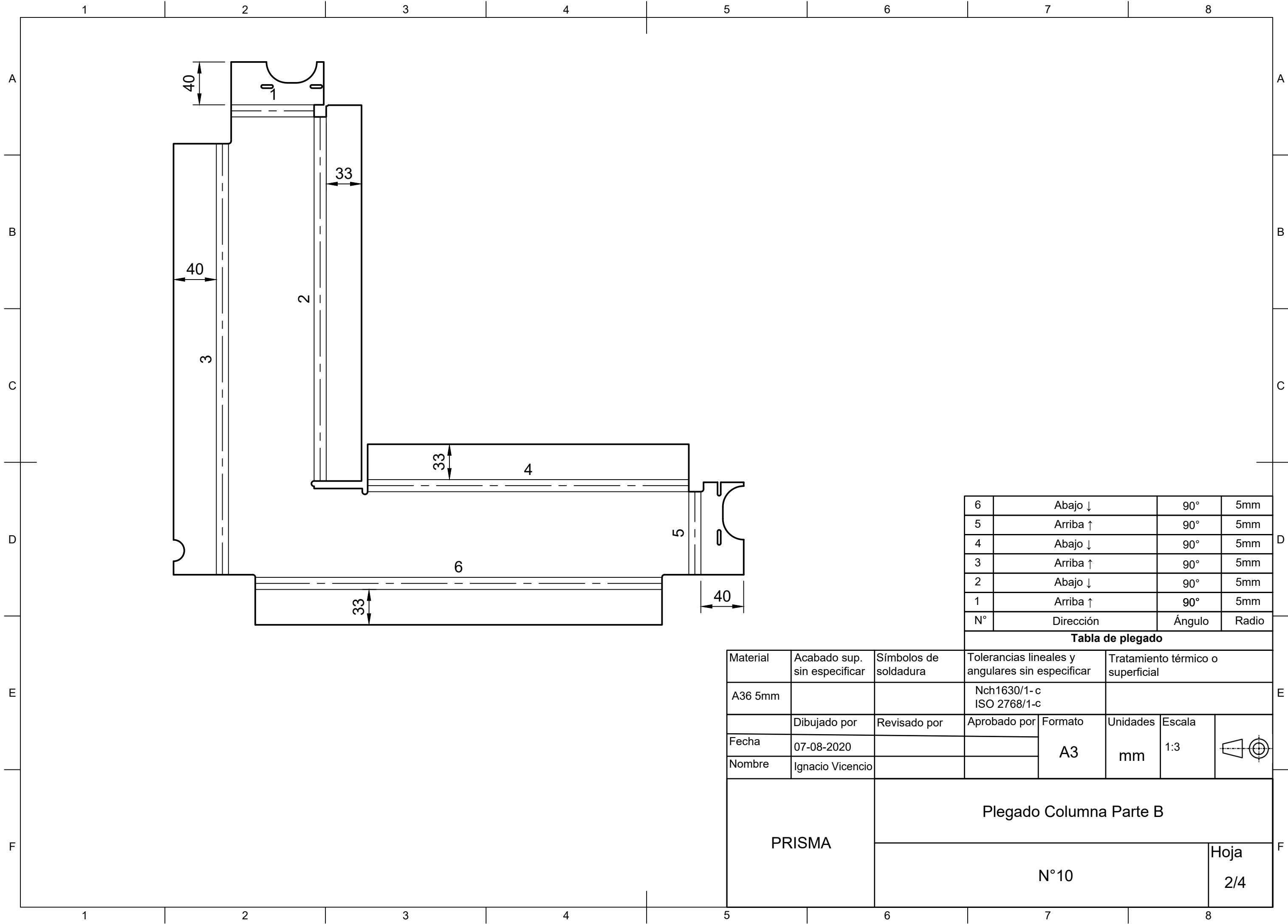


Tabla de plegado	
1	2
3	4
5	6
7	8
9	10
11	12
13	14
15	16
17	18
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21	22
23	24
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79	80
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83	84
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93	94
95	96
97	98
99	100

PRISMA	Plegado Columna Parte A	
	Nº9	Hoja 1/4

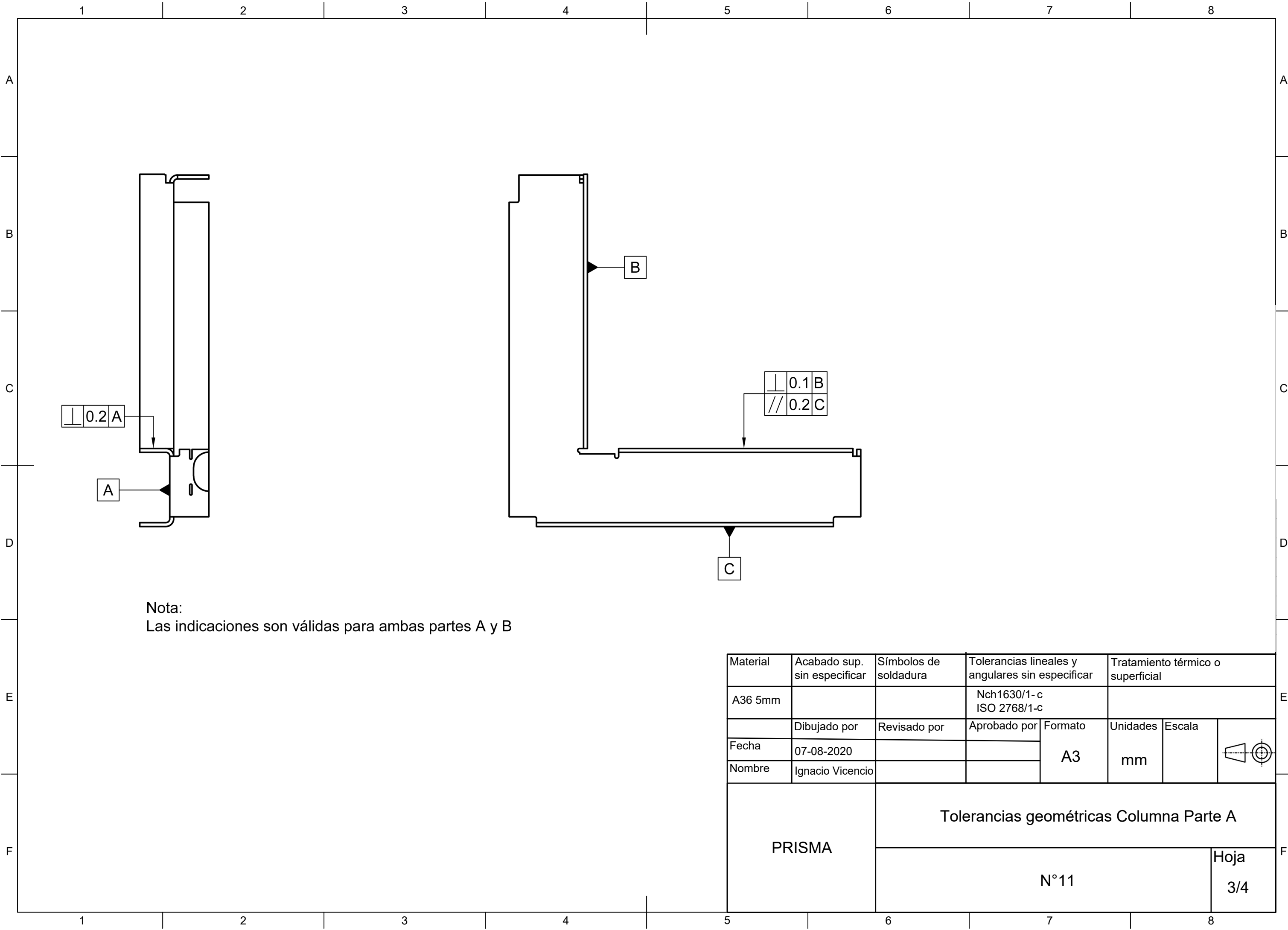


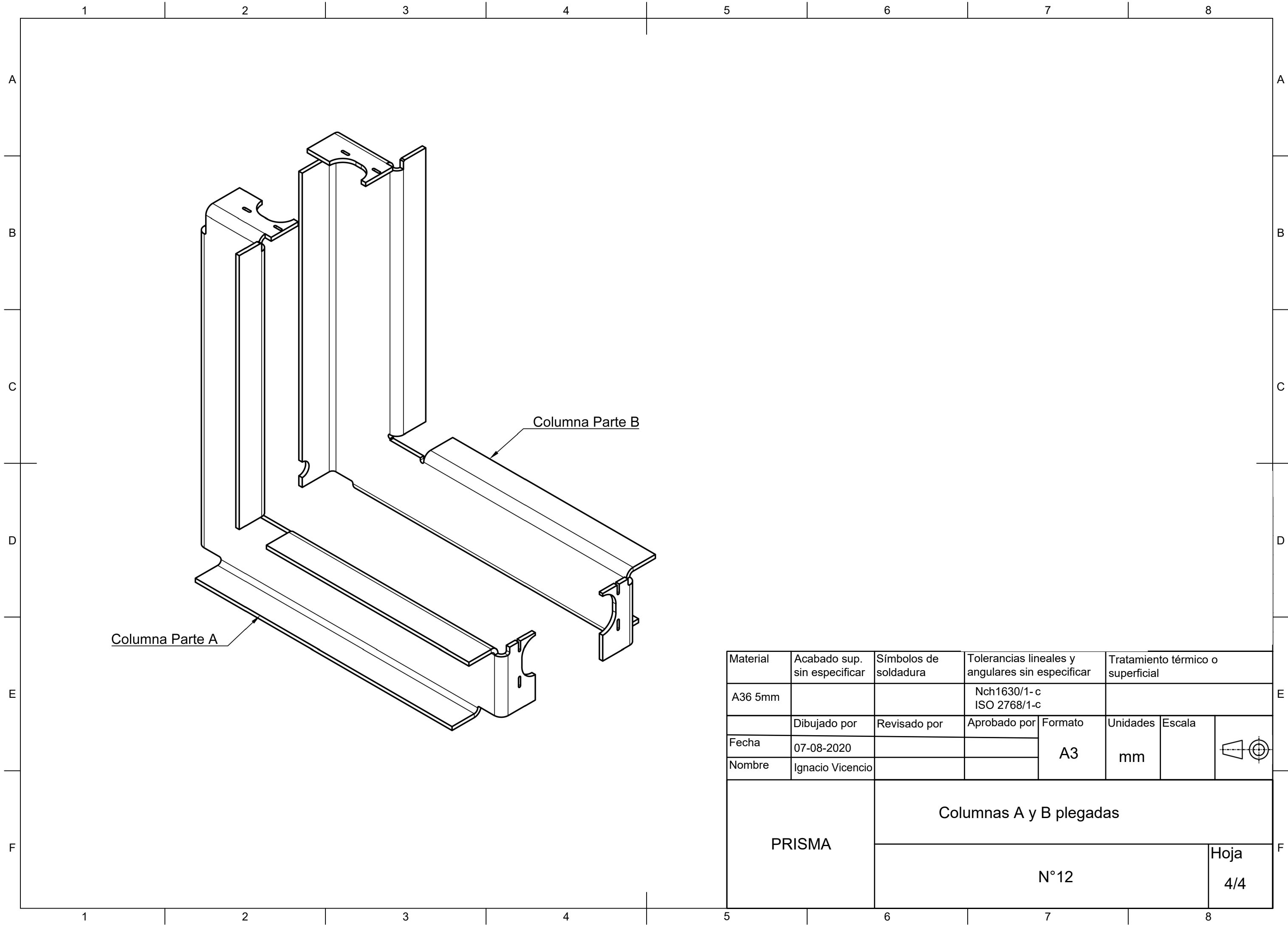
6	Abajo ↓	90°	5mm
5	Arriba ↑	90°	5mm
4	Abajo ↓	90°	5mm
3	Arriba ↑	90°	5mm
2	Abajo ↓	90°	5mm
1	Arriba ↑	90°	5mm
N°	Dirección	Ángulo	Radio

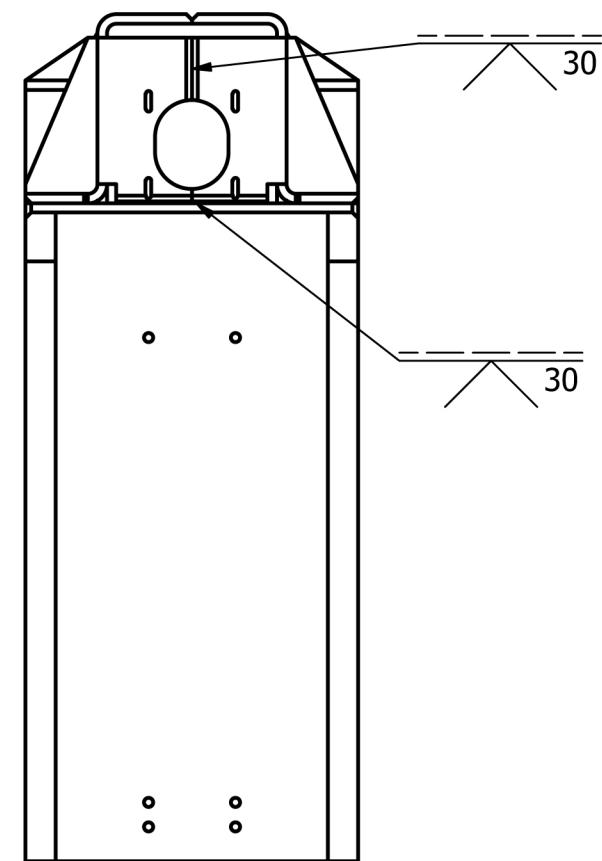
Tabla de plegado

Material	Acabado sup. sin especificar	Símbolos de soldadura	Tolerancias lineales y angulares sin especificar	Tratamiento térmico o superficial			
A36 5mm			Nch1630/1-c ISO 2768/1-c				
	Dibujado por	Revisado por	Aprobado por	Formato A3	Unidades mm	Escala 1:3	
Fecha	07-08-2020						
Nombre	Ignacio Vicencio						

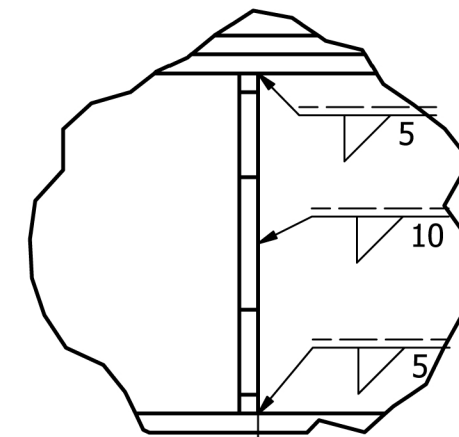
PRISMA	Plegado Columna Parte B						
	N°10						Hoja 2/4



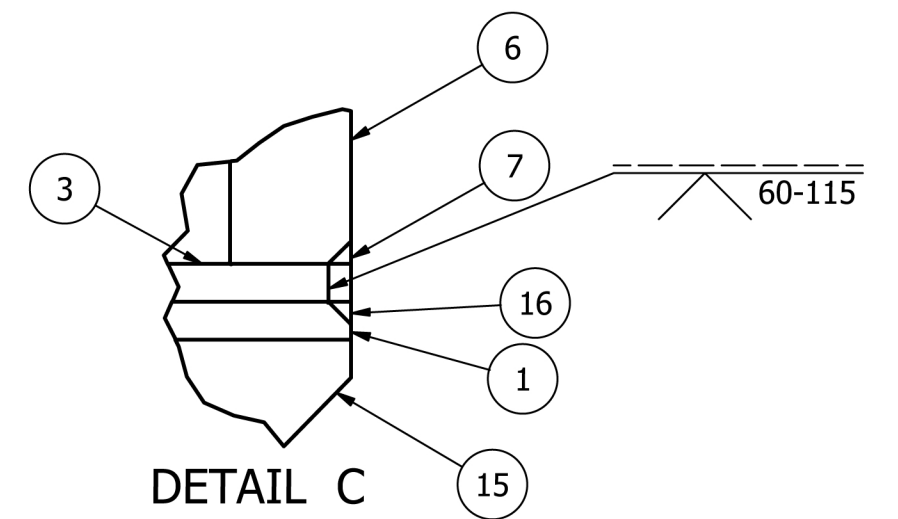




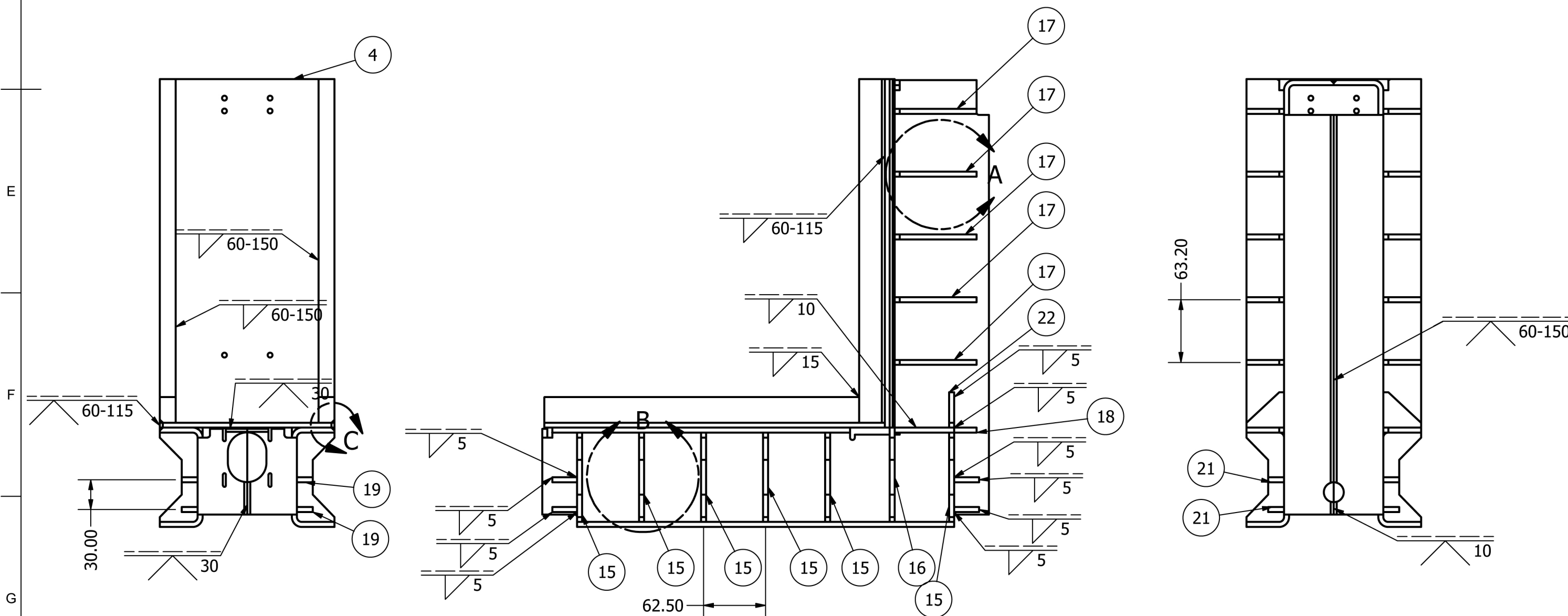
DETALLE A: NERVIOS HORIZONTALES
ESCALA 1/2



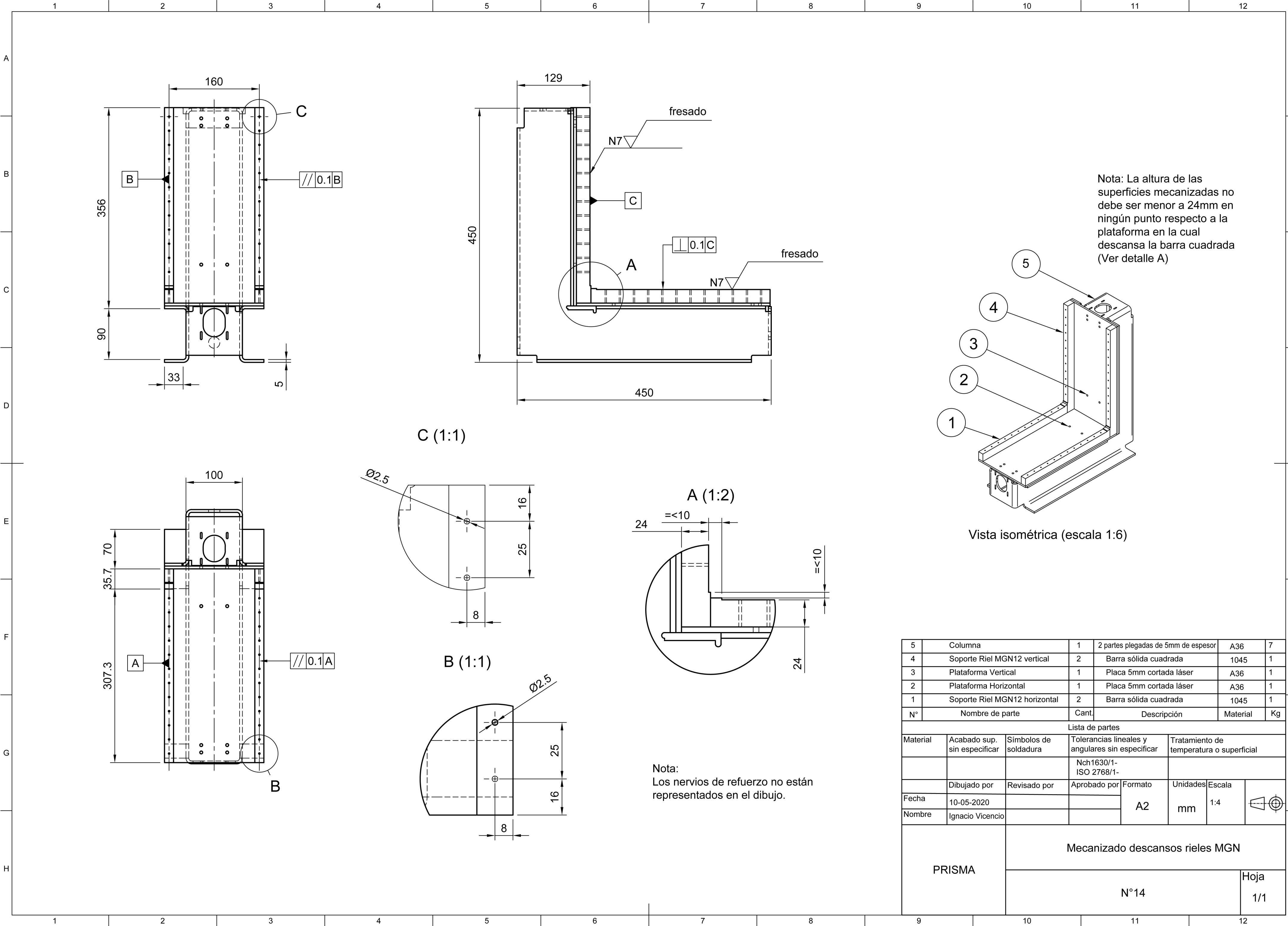
DETALLE B: NERVIOS VERTICALES
ESCALA 1/2



DETAIL C
SCALE 1"



22	Nervio F	2		A36 5mm	
21	Nervio E	4		A36 5mm	
20	Nervio E	4		A36 5mm	
19	Nervio E	4		A36 5mm	
18	Nervio D	2		A36 5mm	
17	Nervio C	10		A36 5mm	
16	Nervio B	2		A36 5mm	
15	Nervio A	12		A36 5mm	
13	Nervio F	2		A36 5mm	
12	Nervio E	4		A36 5mm	
11	Nervio C	10		A36 5mm	
10	Nervio B	2		A36 5mm	
9	Nervio A	12		A36 5mm	
7	Soporte Riel MGN vertical	2		A36	
6	Soporte Riel MGN horizontal	2		A36	
4	Plataforma vertical	1		A36 5mm	
3	Plataforma horizontal	1		A36 5mm	
1	Columna Parte B	1		A36 5mm	
N°	Nombre de parte	Cant.	Comentario	Material	Kg
Lista de materiales					
Material	Acabado sup. sin especificar	Símbolos de soldadura	Tolerancias lineales y angulares sin especificar	Proceso	
		Nch 1334 ISO 2553	Nch1630/1-c ISO 2768/1-c	MIG o TIG	
	Dibujado por	Revisado por	Aprobado por	Formato	Unidades Escala
Fecha	05-08-2020			A2	mm 1:4
Nombre	Ignacio Vicencio				
PRISMA		Montaje estructura			
		N°13			Hoja 1/1



5	Columna	1	2 partes plegadas de 5mm de espesor	A36	7
4	Soporte Riel MGN12 vertical	2	Barra sólida cuadrada	1045	1
3	Plataforma Vertical	1	Placa 5mm cortada láser	A36	1
2	Plataforma Horizontal	1	Placa 5mm cortada láser	A36	1
1	Soporte Riel MGN12 horizontal	2	Barra sólida cuadrada	1045	1
N°	Nombre de parte	Cant.	Descripción	Material	Kg
Lista de partes					
Material	Acabado sup. sin especificar	Símbolos de soldadura	Tolerancias lineales y angulares sin especificar		Tratamiento de temperatura o superficial
			Nch1630/1-ISO 2768/1-		
	Dibujado por	Revisado por	Aprobado por	Formato	UnidadesEscala
Fecha	10-05-2020			A2	mm1:4
Nombre	Ignacio Vicencio				
PRISMA		Mecanizado descansos rieles MGN			
		N°14			Hoja1/1