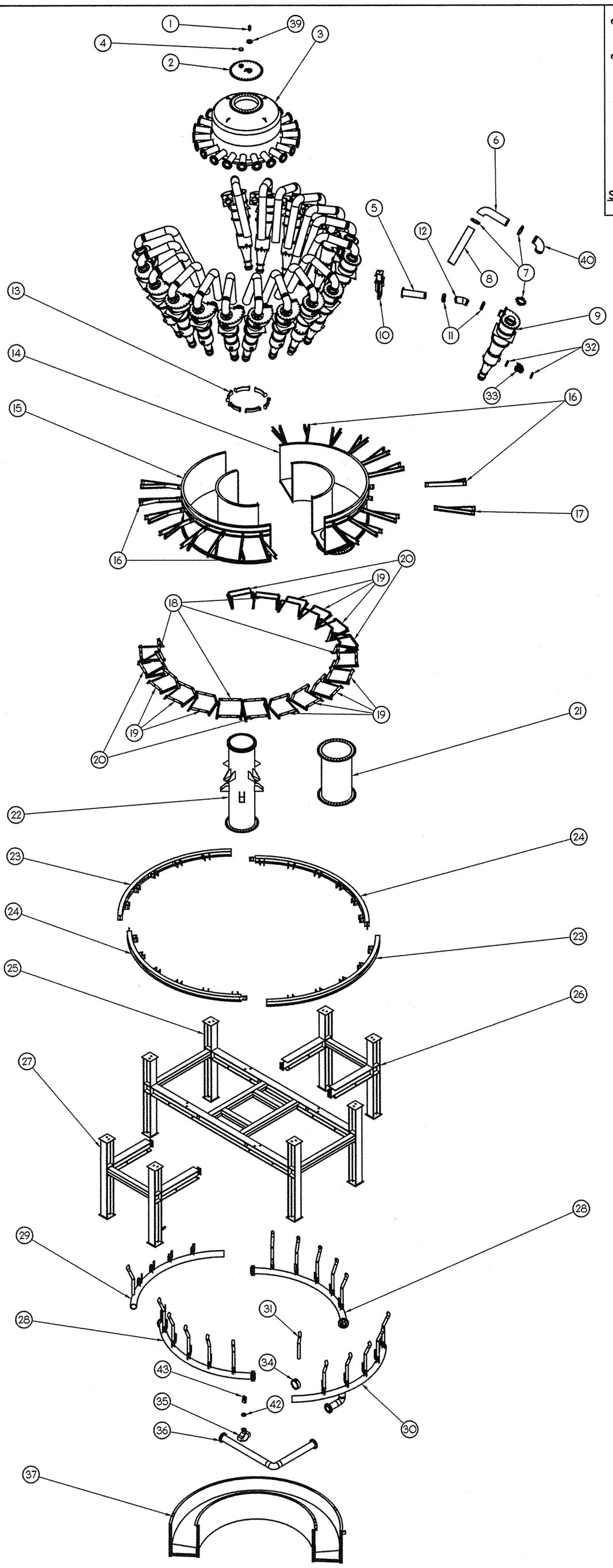
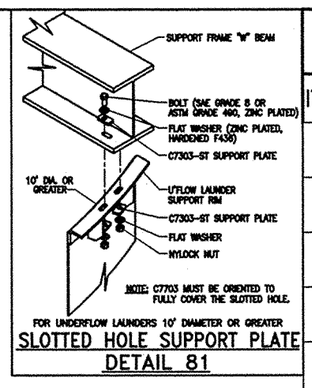


EXPLODED ISO
SCALE: N.T.S.



SLOTTED HOLE SUPPORT PLATE
DETAIL 81

BILL OF MATERIALS

ITEM No.	DESCRIPTION	QTY	PART No.	DWG No.
1	0-60 PSI GAUGE PRESSURE SERIES 60 W/ APPCOR DIAPHRAGM ASSY	1	PI-PL727-060	PL727
2	36" [900mm] MANWAY COVER	1	MFI473-1A-EM	MFI473-1-EM
3	96" [2400mm] FEED DISTRIBUTOR 1/2" [12mm] GUM RUBBER LINED	1	MFI473-1B-EM	MFI473-1-EM
4	2" [50mm] BLIND FLANGE	1	PF-BF-150-2	-----
5	8" [200mm] INLET SPOOL "A" 1/2" [12mm] GUM RUBBER LINED	22	C5163A-MI473-EM	C5163-MI473-EM
6	10" [250mm] OVERFLOW PIPE 1/2" [12mm] GUM RUBBER LINED	22	C5201A-MI473-EM	C5201-MI473-EM
7	10" [250mm] STYLE 77 VICTAULIC COUPLING	66	VIC-77-10	-----
8	10" [250mm] OVERFLOW PIPE 1/4" [6mm] GUM RUBBER LINED	22	C5201B-MI473-EM	C5201-MI473-EM
9	KREBS CYCLONES MODEL DS20LB-2417	22	DS20LB-2417	-----
10	8" [200mm] CLARKSON KGD AIR ACTUATED W/ LIMIT SWITCHES,SOLENOID,AND PROFIBUS-DP COMMUNICATION	22	KGD8-AC-M6	-----
11	8" [200mm] STYLE 77 VICTAULIC COUPLING	44	VIC-77-8	-----
12	8" [200mm] INLET SPOOL "B" 1/2" [12mm] GUM RUBBER LINED	22	C5163B-MI473-EM	C5163-MI473-EM
13	36" [900mm] STYLE 44 VICTAULIC COUPLING	1	VIC-44-36	-----
14	OVERFLOW LAUNDER "B" 1/4" [6mm] GUM RUBBER LINED	1	MFI473-2B-EM	MFI473-2-EM
15	OVERFLOW LAUNDER "A" 1/4" [6mm] GUM RUBBER LINED	1	MFI473-2A-EM	MFI473-2-EM
16	SUPPORT WING "A"	4	MFI473-2D-EM	MFI473-2-EM
17	SUPPORT WING "B"	18	MFI473-2E-EM	MFI473-2-EM
18	CYCLONE MOUNTING PLATE "A"	14	MFI473-10A-EM	MFI473-10-EM
19	CYCLONE MOUNTING PLATE "B"	4	MFI473-10B-EM	MFI473-10-EM
20	CYCLONE MOUNTING PLATE "C"	4	MFI473-10C-EM	MFI473-10-EM
21	OVERFLOW DISCHARGE PIPE 1/4" [6mm] GUM RUBBER LINED	1	MFI473-2C-EM	MFI473-2-EM
22	36" [900mm] FEED PIPE 1/2" [12mm] GUM RUBBER LINED	1	MFI473-5-EM	MFI473-5-EM
23	ROLLED RING SUPPORT "B"	2	MFI473-8B-EM	MFI473-8-EM
24	ROLLED RING SUPPORT "A"	2	MFI473-8A-EM	MFI473-8-EM
25	SUPPORT FRAME	1	MFI473-4A-EM	MFI473-4-EM
26	FRAME OUTRIGGER "A"	1	MFI473-4B-EM	MFI473-4-EM
27	FRAME OUTRIGGER "B"	1	MFI473-4C-EM	MFI473-4-EM
28	CYCLOWASH HEADER "A"	2	MFI473-9A-EM	MFI473-9-EM
29	CYCLOWASH HEADER "B"	1	MFI473-9B-EM	MFI473-9-EM
30	CYCLOWASH HEADER "C"	1	MFI473-9C-EM	MFI473-9-EM
31	Ø3" [80mm] x 71" [1800mm] HOSE	22	PF-HOSE-3.1.8	-----
32	3" [75mm] STYLE 741 VICTAULIC	44	VIC-741-3	-----
33	Ø3" [80mm] BALL VALVE W/ AIR ACTUATOR ABZ200	22	KV-BV-3ABZ200AC	-----
34	COLLARIN 8" x 3" BSP	22	PF-COUP-8-3	-----
35	COLLARIN 8" x 2" BSP	1	PF-COUP-8-2	-----
36	CYCLOWASH HEADER "D"	1	MFI473-9D-EM	MFI473-9-EM
37	UNDERFLOW LAUNDER "A" 1/2" [12mm] GUM RUBBER LINED	1	MFI473-3A-EM	MFI473-3-EM
38	UNDERFLOW LAUNDER "B" 1/2" [12mm] GUM RUBBER LINED	1	MFI473-3B-EM	MFI473-3-EM
39	3" [75mm] BLIND FLANGE	1	PF-BF-3X1.2NPT	-----
40	VICTAULIC ELBOW N°10-10"	22	VIC-10-10	-----
41	SUPPORT PLATE	64	C7303-ST	DET. 81
42	50mm [2"] FLANGED DIAPHRAGM SEAL	1	PI-DIAP-SEAL-2	-----
43	TRANSMISOR DE PRESION SIEMENS	1	PI7MF4035IEA10	-----
44	U-BOLT, FOR PIPE 200MM	10	C7177-ST-8	-----
45	-----	1	-----	-----
46	MANIFOLD FASTENER LIST	1	MBI473-EM	MBI473-EM

NOTES:

1. REFER TO DRAWING MI473-EM FOR DIMENSIONAL DATA.
2. QUANTITIES SHOWN ARE FOR THE ASSEMBLY OF ONE MANIFOLD SYSTEM & SUPPLIED BY KREBS ENGINEERS, UNLESS OTHERWISE NOTED.
3. UNIT TO BE ASSEMBLED WITH STANDARD PLATED FASTENERS PER BOLT LIST MBI473-EM.

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REF. DWG: MI473-EM

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Appvd. By:	S.O.				

ASSEMBLY ARRANGEMENT
22 MODEL DS20LB-2417 KREBS CYCLONES
RADIAL MANIFOLD SYSTEM

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